



PPR Pipes & Fittings

Manufactured by Hepworth

TERMS OF USE

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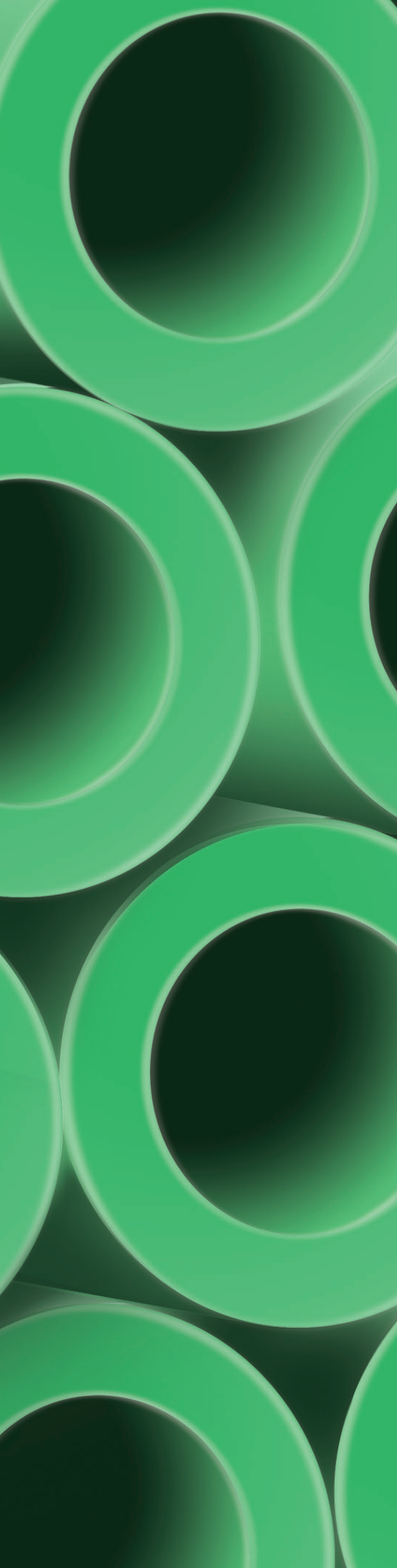


Table of contents

Section	Page
Introduction	4
DACTA Therm Pipes	5
DACTA Therm Fittings & Accessories	
- Welded Fittings	6 - 9
- Transition Fittings	10 - 12
- Valve Body	12 - 13
- Welding Accessories	13
Transport and Storage	14

Introduction

Hepworth PME LLC is the Middle East's premier manufacturer and supplier of plastic piping solutions. The company was established over 40 years ago in Dubai and manufactures pipes and fittings in the UAE, Oman and Qatar. Moreover, Hepworth trades through operating companies in Oman and Bahrain and exports its products globally.

As part of its strategy to grow its products portfolio, the company recently launched its own brand under the name of Dacta, a locally-manufactured range of uPVC solvent cement piping system, along with two sub-brands, Dacta Therm (PPR piping system) and Dacta Silent (Polypropylene sound proof piping system) to cater to the civil and building construction sectors.

The new range of Dacta products is synonymous with quality and availability and allows the company to be present throughout all segments of the building materials industry.

Hepworth currently employs over 600 people in the Middle East, providing many years of experience and expertise in plastics processing.

Hepworth is the holding company of Corys Geosynthetics, the leading supplier of world-class Geomembrane, HDPE Liners, Geotextiles, Geogrids, Geocells and GCL. The company also counts among its companies Corys MDS, GF Corys and Corys Plastic Industries in Abu Dhabi.

Hepworth is a subsidiary of Green Coast Enterprises, a Dubai-based private family business owned by the Abdul Ghaffar Hussain family.

PPR PIPES AND FITTING



DACTA Therm Pipes

Solid Pipes



PP-R-80 SDR 6 PN 20 Pipes Manufactured in accordance to DIN 8077/78 & ISO 15874-2

Nominal outside diameter (dn)			Ovality Maximum Allowed	Minimum WT (mm)	Maximum WT (mm)	Weight / Mtr (Kg/Mtr)	Avg Internal Diameter (mm)
Size	Min (dn)	Max (dn)					
20	20	20.3	1.2	3.4	4.0	0.172	12.75
25	25	25.3	1.2	4.2	4.9	0.266	16.05
32	32	32.3	1.3	5.4	6.2	0.434	20.55
40	40	40.4	1.4	6.7	7.6	0.671	25.90
50	50	50.5	1.4	8.3	9.4	1.040	32.55
63	63	63.6	1.6	10.5	11.8	1.650	41.00
75	75	75.7	1.6	12.5	14.0	2.340	48.85
90	90	90.9	1.8	15.0	16.7	3.360	58.75
110	110	110.9	2.2	18.3	20.4	5.010	71.75
125	125	126.2	2.5	20.8	23.1	6.470	81.70
140	140	141.3	2.8	23.3	25.9	8.120	91.45
160	160	161.5	3.2	26.6	29.5	10.600	104.65

SDR7.4 PN 16

Nominal outside diameter (dn)			Minimum WT (mm)	Maximum WT (mm)	Weight / Mtr (Kg/Mtr)
Size	Min (dn)	Max (dn)			
20	20	20.3	2.80	3.30	0.148
25	25	25.3	3.50	4.10	0.230
32	32	32.3	4.40	5.10	0.370
40	40	40.4	5.50	6.30	0.575
50	50	50.5	6.90	7.80	0.896



Glass Fiber Pipes

PP-R Fiber Pipe - Glass Fiber Reinforced Pipes SDR6 manufactured dimensionally to DIN 8077

Nominal outside diameter (dn)			Ovality Maximum Allowed	Minimum WT (mm)	Maximum WT (mm)	Weight / Mtr (Kg/Mtr)	Avg Internal Diameter (mm)
Size	Min (dn)	Max (dn)					
20	20	20.3	1.2	3.4	4.0	0.172	12.75
25	25	25.3	1.2	4.2	4.9	0.266	16.05
32	32	32.3	1.3	5.4	6.2	0.434	20.55
40	40	40.4	1.4	6.7	7.6	0.671	25.90
50	50	50.5	1.4	8.3	9.4	1.040	32.55
63	63	63.6	1.6	10.5	11.8	1.650	41.00
75	75	75.7	1.6	12.5	14.0	2.340	48.85
90	90	90.9	1.8	15.0	16.7	3.360	58.75
110	110	110.9	2.2	18.3	20.4	5.010	71.75
125	125	126.2	2.5	20.8	23.1	6.470	81.70
140	140	141.3	2.8	23.3	25.9	8.120	91.45
160	160	161.5	3.2	26.6	29.5	10.600	104.65



DACTA Therm Fittings & Accessories

Welded Fittings

Socket

Art.-No.	Dimension (mm)
DIPPRGR20S20	20
DIPPRGR20S25	25
DIPPRGR20S32	32
DIPPRGR20S40	40
DIPPRGR20S50	50
DIPPRGR20S63	63
DIPPRGR20S75	75
DIPPRGR20S90	90
DIPPRGR20S110	110



Reducer Socket

Art.-No.	Dimension (mm)
DIPPRGR20R2520	25/20
DIPPRGR20R3220	32/20
DIPPRGR20R3225	32/25
DIPPRGR20R4520	40/20
DIPPRGR20R4025	40/25
DIPPRGR20R4032	40/32
DIPPRGR20R5020	50/20
DIPPRGR20R5025	50/25
DIPPRGR20R5032	50/32
DIPPRGR20R5040	50/40
DIPPRGR20R6325	63/25
DIPPRGR20R6332	63/32
DIPPRGR20R6340	63/40
DIPPRGR20R6350	63/50
DIPPRGR20R7550	75/50
DIPPRGR20R7563	75/63
DIPPRGR20R9050	90/50
DIPPRGR20R9063	90/63
DIPPRGR20R9075	90/75
DIPPRGR20R11063	110/63
DIPPRGR20R11075	110/75
DIPPRGR20R11090	110/90



Elbow 90°

Art.-No.	Dimension (mm)
DIPPRGR20E9020	20
DIPPRGR20E9025	25
DIPPRGR20E9032	32
DIPPRGR20E9040	40
DIPPRGR20E9050	50
DIPPRGR20E9063	63
DIPPRGR20E9075	75
DIPPRGR20E9090	90
DIPPRGR20E90110	110


Elbow 45°

Art.-No.	Dimension (mm)
DIPPRGR20E4520	20
DIPPRGR20E4525	25
DIPPRGR20E4532	32
DIPPRGR20E4540	40
DIPPRGR20E4550	50
DIPPRGR20E4563	63
DIPPRGR20E4575	75
DIPPRGR20E4590	90
DIPPRGR20E45110	110


Equal Tee

Art.-No.	Dimension (mm)
DIPPRGR20T20	20
DIPPRGR20T25	25
DIPPRGR20T32	32
DIPPRGR20T40	40
DIPPRGR20T50	50
DIPPRGR20T63	63
DIPPRGR20T75	75
DIPPRGR20T90	90
DIPPRGR20T110	110



Reducing Tee

Art.-No.	Dimension (mm)
DIPPRGR20RT252020	25 x 20 x 20
DIPPRGR20RT252025	25 x 20 x 25
DIPPRGR20RT322025	32 x 20 x 25
DIPPRGR20RT322032	32 x 20 x 32
DIPPRGR20RT322520	32 x 25 x 20
DIPPRGR20RT322020	32 x 20 x 20
DIPPRGR20RT322532	32 x 25 x 32
DIPPRGR20RT402040	40 x 20 x 40
DIPPRGR20RT402540	40 x 25 x 40
DIPPRGR20RT403240	40 x 32 x 40
DIPPRGR20RT502050	50 x 20 x 50
DIPPRGR20RT502550	50 x 25 x 50
DIPPRGR20RT503250	50 x 32 x 50
DIPPRGR20RT504050	50 x 40 x 50
DIPPRGR20RT632063	63 x 20 x 63
DIPPRGR20RT632563	63 x 25 x 63
DIPPRGR20RT633263	63 x 32 x 63
DIPPRGR20RT634063	63 x 40 x 63
DIPPRGR20RT635063	63 x 50 x 63



End Cap

Art.-No.	Dimension (mm)
DIPPRGR20EC20	20
DIPPRGR20EC25	25
DIPPRGR20EC32	32
DIPPRGR20EC40	40
DIPPRGR20EC50	50
DIPPRGR20EC63	63
DIPPRGR20EC75	75
DIPPRGR20EC90	90
DIPPRGR20EC110	110



Union PPR (welding both sides)

Art.-No.	Dimension (mm)
DIPPRGR16UW20	20 mm
DIPPRGR16UW25	25 mm
DIPPRGR16UW32	32 mm
DIPPRGR16UW40	40 mm


Flanges Adaptor

Art.-No.	Dimension (mm)
DIPPRGR20FA75	75
DIPPRGR20FA90	90


Blind Cap

Art.-No.	Dimension (mm)
DIPPRGR20BC20	20
DIPPRGR20BC25	25


Over Bridge Bow

Art.-No.	Dimension (mm)
DIPPRGR20OBB20	20
DIPPRGR20OBB25	25
DIPPRGR20OBB32	32


Clamp Single

Art.-No.	Dimension (mm)
DIPPRGR20CS20	20
DIPPRGR20CS25	25
DIPPRGR20CS32	32
DIPPRGR20CS40	40



Transition Fittings

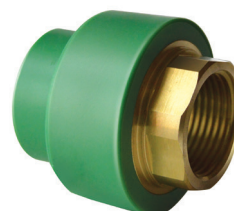
Transition Piece Female - Round

Art.-No.	Dimension
DIPPRGR20TPFR2012	20 mm x 1/2"
DIPPRGR20TPFR2034	20 mm x 3/4"
DIPPRGR20TPFR2512	25 mm x 1/2"
DIPPRGR20TPFR2534	25 mm x 3/4"
DIPPRGR20TPFR3234	32 mm x 3/4"



Transition Piece Female - Hexagon

Art.-No.	Dimension
DIPPRGR20TPFH321	32 mm x 1"
DIPPRGR20TPFH40114	40 mm x 1.1/4"
DIPPRGR20TPFH50112	50 mm x 1.1/2"
DIPPRGR20TPFH632	63 mm x 2"
DIPPRGR20TPFH75212	75 mm x 2.1/2"
DIPPRGR20TPFH903	90 mm x 3"
DIPPRGR20TPFH1104	110 mm x 4"



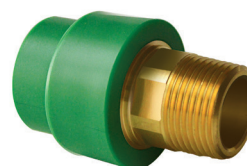
Transition Piece Male - Round

Art.-No.	Dimension
DIPPRGR20TPMR2012	20 mm x 1/2"
DIPPRGR20TPMR2034	20 mm x 3/4"
DIPPRGR20TPMR2512	25 mm x 1/2"
DIPPRGR20TPMR2534	25 mm x 3/4"
DIPPRGR20TPMR3234	32 mm x 3/4"



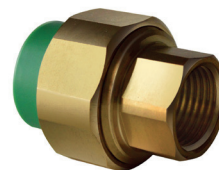
Transition Piece Male - Hexagon

Art.-No.	Dimension
DIPPRGR20TPMH321	32 mm x 1"
DIPPRGR20TPMH40114	40 mm x 1.1/4"
DIPPRGR20TPMH50112	50 mm x 1.1/2"
DIPPRGR20TPMH632	63 mm x 2"
DIPPRGR20TPMH75212	75 mm x 2.1/2"
DIPPRGR20TPMH903	90 mm x 3"
DIPPRGR20TPMH1104	110 mm x 4"



Transition Female Union

Art.-No.	Dimension
DIPPRGR20TFU2012	20 mm x 1/2"
DIPPRGR20TFU2534	25 mm x 3/4"
DIPPRGR20TFU321	32 mm x 1"
DIPPRGR20TFU40114	40 mm x 1.1/4"
DIPPRGR20TFU50112	50 mm x 1.1/2"
DIPPRGR20TFU632	63 mm x 2"



Transition Male Union

Art.-No.	Dimension
DIPPRGR20TMU2012	20 mm x 1/2"
DIPPRGR20TMU2534	25 mm x 3/4"
DIPPRGR20TMU321	32 mm x 1"
DIPPRGR20TMU40114	40 mm x 1.1/4"
DIPPRGR20TMU50112	50 mm x 1.1/2"
DIPPRGR20TMU632	63 mm x 2"



Transition Tee Female

Art.-No.	Dimension
DIPPRGR20TTF2012	20 mm x 1/2"
DIPPRGR20TTF2034	20 mm x 3/4"
DIPPRGR20TTF2512	25 mm x 1/2"
DIPPRGR20TTF2534	25 mm x 3/4"
DIPPRGR20TTF3234	32 mm x 3/4"
DIPPRGR20TTF321	32 mm x 1"



Transition Elbow Female

Art.-No.	Dimension
DIPPRGR20TE90F2012	20 mm x 1/2"
DIPPRGR20TE90F2034	20 mm x 3/4"
DIPPRGR20TE90F2512	25 mm x 1/2"
DIPPRGR20TE90F2534	25 mm x 3/4"
DIPPRGR20TE90F3234	32 mm x 3/4"
DIPPRGR20TE90F321	32 mm x 1"



Transition Elbow Male

Art.-No.	Dimension
DIPPRGR20TE90M2012	20 mm x 1/2"
DIPPRGR20TE90M2034	20 mm x 3/4"
DIPPRGR20TE90M2512	25 mm x 1/2"
DIPPRGR20TE90M2534	25 mm x 3/4"
DIPPRGR20TE90M3234	32 mm x 3/4"
DIPPRGR20TE90M321	32 mm x 1"



Transition Back Plate Elbow Female

Art.-No.	Dimension
DIPPRGR20TBEF2012	20 mm x 1/2"
DIPPRGR20TBEF2512	25 mm x 1/2"



Valve & Accessories

Stop Globe Valve

Art.-No.	Dimension
DIPPRGR20VB2034	20 mm x 3/4"
DIPPRGR20VB2534	25 mm x 3/4"
DIPPRGR20VB321	32 mm x 1"



Concealed Valve

Art.-No.	Dimension
DIPPRGRCV2034	20 mm x 3/4"
DIPPRGRCV2534	25 mm x 3/4"
DIPPRGRCV321	32 mm x 1"



Ball Valve

Art.-No.	Dimension
DTPPRGRBV20	20 mm
DTPPRGRBV25	25 mm
DTPPRGRBV32	32 mm
DTPPRGRBV40	40 mm
DTPPRGRBV50	50 mm
DTPPRGRBV63	63 mm
DTPPRGRBV75	75 mm



Welding Accessories

Proven technology tested and used by plumbers, widely accepted in various offices, hospitals, schools, hotels, residential, commercial applications, and industrial facilities.

Welding Device

Art.-No.	Dimension (mm)
DTPPRGRWD2063	20 - 63
DTPPRGRWD275110	75 - 110
DTPPRGRWD220160	20 - 160



Welding Tools

Art.-No.	Dimension (mm)
DTPPRGRWT20	20
DTPPRGRWT25	25
DTPPRGRWT32	32
DTPPRGRWT40	40
DTPPRGRWT50	50
DTPPRGRWT63	63
DTPPRGRWT75	75
DTPPRGRWT90	90
DTPPRGRWT110	110



Pipes Cutter

Art.-No.	Dimension (mm)
DTPPRGRPC042	0-42
DTPPRGRPC075	0-75
DTPPRGRPC50160	50-160



Transport & Storage

During transportation and storage, DACTA Therm piping system components could be exposed to open air at any temperature for short period of time provided that it is kept in the shade protected from direct sunlight. However, at temperature below 0°C, the material becomes more susceptible to damage if hard blows are delivered. Hence, at low temperature, the material has to be treated with more caution. It is not recommended that DACTA Therm pipes and fitting be stored in open air for long period of time.

Additionally, a solid base is recommended to avoid any deformation of pipes during transportation and storage. Even though DACTA Therm pipes are extremely robust it is recommended to treat the material with care.

Figure 1: Loading block bundles on to flat bed vehicle

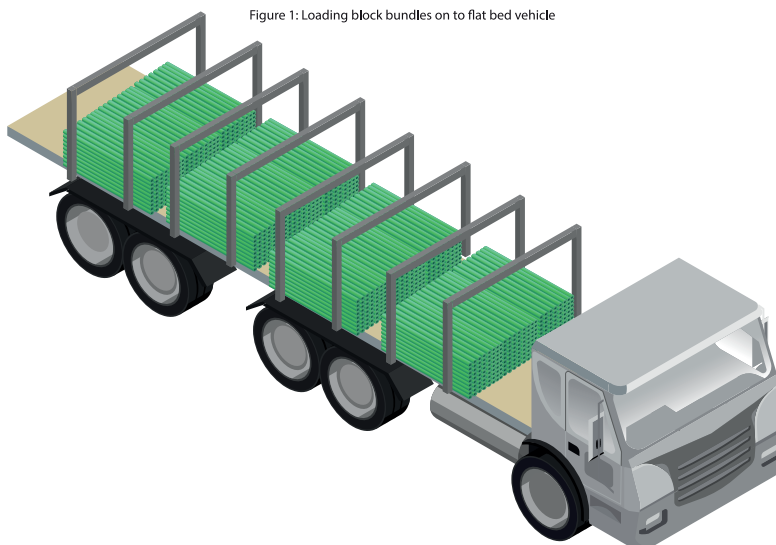


Figure 2: Storage of loose pipes on the ground

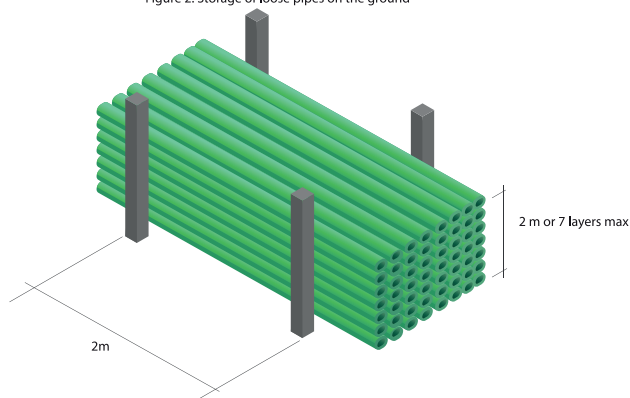
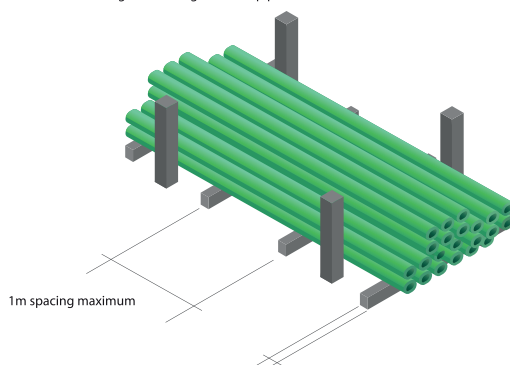


Figure 3: Storage of loose pipes on bearers



Certificates for our Service & Quality

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Certificate of Registration

OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT SYSTEM - BS OHSAS 18001:2007

This is to certify that:

Hegworth PME (LLC)
Plot # 598-1105
Dubai Investment Park
PO Box 2345
Dubai
United Arab Emirates

Holds Certificate No: **OHS 667308**

and operates an Occupational Health and Safety Management System which complies with the requirements of BS OHSAS 18001:2007 for the following scope:

The manufacture of PVC-U pipes, PVC-U sockets, PPR fittings, PP fittings, PE fittings, PVC-U fabricated fittings and GRP fabricated fittings. The storage and distribution of plastic pipes, fittings and pipeline accessories. The manufacture of PE, PPR, ABS and PP pipes and PE fabricated fittings. The storage and distribution of plastic pipes, fittings, GRP tank panels, pipeline accessories, plastic and steel valves. The manufacture and supply of geomembrane liners, welding rods and trading of geotextiles and geomembrane accessories.

For and on behalf of BSI:


Andrew Lauen, EMEA Systems Certification Director

Original Registration Date: 2017-04-22 Effective Date: 2020-04-22
Latest Revision Date: 2020-03-12 Expiry Date: 2021-03-11

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Water Regulations Advisory Scheme Ltd.
Unit 13,
Willow Road,
Pen y Fan Industrial Estate,
Owlton,
Leamington Spa,
CV32 3EF
NF11 4EG

Approval Number: 2001530
Test Report: J-00041185

5th February 2020
Corps Plastics Industries LLC,
Muscat South,
ICAD III,
P.O. Box 4894,
Ajlun District,
UAE

WATER REGULATIONS ADVISORY SCHEME LTD. (WRAS)
MATERIAL APPROVAL

The material referred to in this letter is suitable for contact with wholesome water for domestic purposes having met the requirements of BS6858:1-2000 and/or 2014 Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water.

The reference relates solely to its effect on the quality of the water with which it may come into contact and does not signify the approval of its mechanical or physical properties for any use.

POLYPROPYLENE - COMPONENTS: 5309

DACTAtherm PP-R 80 Green Pipe: Green coloured, extruded polypropylene pipe. For use with water up to 85°C.

APPROVAL NUMBER: 2001530
APPROVAL HOLDER: CORPS PLASTICS INDUSTRIES LLC.

The Scheme reserves the right to review approval.
Approval 2001530 is valid between January 2020 and January 2025

An entry, as above, will accordingly be included in the Water Fittings Directory on-line under the section headed, "Materials which have passed full tests of effect on water quality".

The Directory may be found at: www.wrass.co.uk/directory

Yours faithfully


Jason Farnell
Approvals & Enquiries Manager
Water Regulations Advisory Scheme

The Water Regulations Advisory Scheme Ltd. is registered in England No. 04900000 Registered office: 451 Leam Road, Leamington Spa, Warwickshire, CV32 3EF
Tel: +44 (0)1922 537 900 Fax: +44(0)1922 545 245 Email: enquiries@wrass.co.uk www.wrass.co.uk

ZERTIFIKAT 

SKZ - Testing GmbH awards the following company:

Corps Plastic Industries LLC
Mussafah
ICAD III, Plot 47SR37
18570 ABU DHABI
UNITED ARAB EMIRATES

Production site: Corps Plastic Industries LLC, UAE-18570 ABU DHABI

The right to use the SKZ testing and inspection mark



A 821

for the following plastic products

Pressure pipes made of PP-R

Trade name: DACTAtherm

SKZ specification for tests and inspection **HR 3.10:2016-03**

Users of the SKZ mark are obliged to observe the required regulations for the production and testing of these products.

Date of initial certification: ...

Date of expiry: 16 December 2025

Würzburg, 17 December 2020



L.V. Schen
Dipl.-Ing. Hans-Peter Krause
Head of Certification Body

The original language of this certificate is German. In case of doubt, the German version is obligatory.
SKZ - Testing GmbH, Friedrich-Bergius-Strasse 22, 97076 Würzburg, Germany, Tel: +49 931 4154 0, testing@skz.de, www.skz.de

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Certificate of Registration

ENVIRONMENTAL MANAGEMENT SYSTEM - ISO 14001:2015

This is to certify that:

Hegworth PME (LLC)
Ras Al Khair Road
Nad Al Hammar
PO Box 2345
Dubai
United Arab Emirates

Holds Certificate No: **EMS 670583**

and operates an Environmental Management System which complies with the requirements of ISO 14001:2015 for the following scope:

The manufacture of PVC-U pipes, PVC-U sockets, PPR fittings, PP fittings, PE fittings, PVC-U fabricated fittings and GRP fabricated fittings. The storage and distribution of plastic pipes, fittings and pipeline accessories. The manufacture of PE, PPR, ABS and PP pipes and PE fabricated fittings. The storage and distribution of plastic pipes, fittings, GRP tank panels, pipeline accessories, plastic and steel valves.

For and on behalf of BSI:


Andrew Lauen, EMEA Systems Certification Director

Original Registration Date: 2017-11-17 Effective Date: 2020-11-17
Latest Revision Date: 2019-09-27 Expiry Date: 2020-11-16

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BSI Assurance UK Limited, registered in England under number 7803321 at 389 Chiswick High Road, London W4 4AL, UK.

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Certificate of Registration

QUALITY MANAGEMENT SYSTEM - ISO 9001:2015

This is to certify that:

Hegworth PME (LLC)
Plot # 598-1105
Dubai Investment Park
PO Box 2345
Dubai
United Arab Emirates

Holds Certificate No: **FM 36851**

and operates a Quality Management System which complies with the requirements of ISO 9001:2015 for the following scope:

The manufacture of PVC-U pipes, PVC-U sockets, PPR fittings, PP fittings, PE fittings, PVC-U fabricated fittings and GRP fabricated fittings. The storage and distribution of plastic pipes, fittings and pipeline accessories. The manufacture of PE, PPR, ABS and PP pipes and PE fabricated fittings. The storage and distribution of plastic pipes, fittings, GRP tank panels, pipeline accessories, plastic and steel valves. The manufacture and supply of geomembrane liners, welding rods and trading of geotextiles and geomembrane accessories.

For and on behalf of BSI:


Andrew Lauen, EMEA Systems Certification Director

Original Registration Date: 1997-05-07 Effective Date: 2018-11-14
Latest Revision Date: 2019-10-15 Expiry Date: 2021-11-13

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BSI Assurance UK Limited, registered in England under number 7803321 at 389 Chiswick High Road, London W4 4AL, UK.

AVAILABLE AT



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